

Cangxian Huahai Pipe Fittings CO., Ltd

SHIJIA VILLAGE CANGZHOU CITY HEBEI PROVINCE CHINA Tel:+8618331781951 www.sspipenipple.com



Specification:

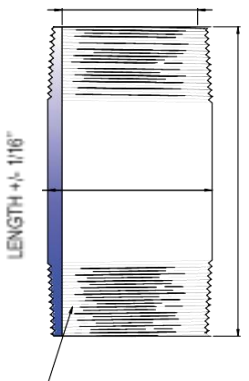
STEEL PIPE NIPPLES

- The material for Seamless steel pipe conforms to the requirements of ASTM A106 Grade B.
- Seamless Steel Nipple Design/Dimensions conform to ASTM A733.
- Contact HUAHAI for exact dimensional information.
- NPT threads on Nipples conform to ASME B1.20.1. Threads are right hand on both the ends.
- The ends of the Nipple are chamfered on the outside at an angle of 35° +/- 10° to the central axis and free from burrs
- Ends are cut square to the central axis.
- All nipples are stamped with heat code and material specifications

OUTSIDE DIA. TOLERANCES

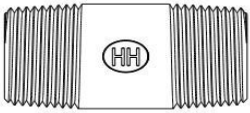
PIPE SIZE	TOL.
1/8"-1 1/2"	+/- 1/64
2"-8"	+/- 1% OF NOM.

Nipples over 12" long have a length tolerance of +/- 1/8"



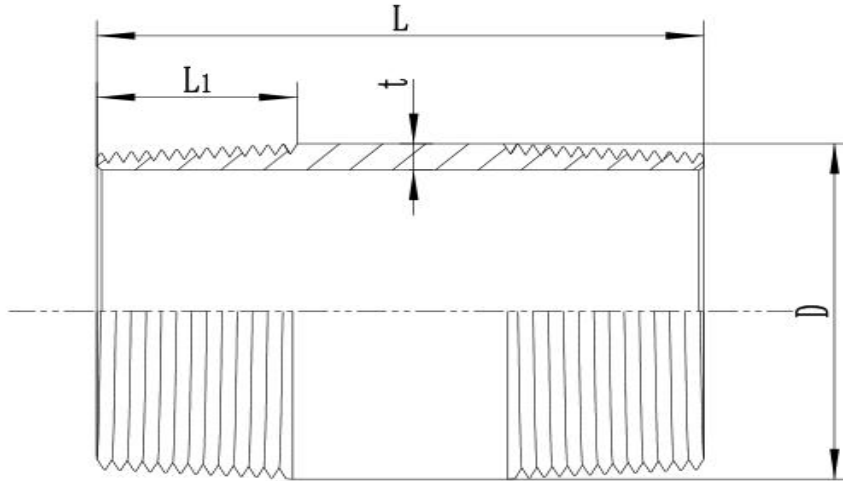
Standard NPT (Tapered Pipe Threads) as per ANSI B 1.20.2 Specification

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Pipe Size	Close Lgth	Close	1-1/2"	2"	2-1/2"	3"	3-1/2"	4"	5"	6"	7"	8"	9"	10"	11"	12"
1/8"	3/4"	26.45	28.10	30.09	32.91	36.26	39.89	44.22	65.97	75.59	82.19	86.66	92.35	98.19	103.94	109.62
1/4"	7/8"	31.19	31.94	35.22	38.24	42.85	47.31	52.47	80.77	91.38	98.38	103.94	109.62	115.49	121.25	127.01
3/8"	1"	33.67	35.06	38.24	43.00	48.47	53.29	57.87	85.28	96.65	103.94	111.38	118.37	125.62	132.83	140.06
1/2"	1-1/8"	17.49	18.67	20.52	22.67	24.97	28.54	31.16	39.48	46.38	62.43	67.44	72.51	77.56	82.58	87.70
3/4"	1-3/8"	19.76	21.22	22.16	25.08	27.98	31.78	34.89	43.52	50.20	67.44	73.34	79.25	85.06	91.13	96.86
1"	1-1/2"	27.98		29.58	31.84	37.17	41.27	46.14	57.95	66.23	91.78	100.25	107.01	114.94	124.29	132.01
1-1/4"	1-5/8"	35.11		36.53	40.23	46.73	51.08	57.13	72.02	82.80	115.27	126.00	136.31	147.46	157.67	170.58
1-1/2"	1-3/4"	43.00		44.72	48.70	55.98	61.08	68.37	86.42	101.68	135.46	147.45	159.55	171.35	183.30	195.32
2"	2"	42.14			47.43	55.12	59.33	66.28	83.71	95.53	138.28	150.80	163.31	175.67	188.12	209.87
2-1/2"	2-1/2"	140.31				147.24	158.35	164.24	184.89	202.63	222.65	242.37	262.26	281.98	300.52	320.33
3"	2-5/8"	177.05				187.25	200.12	211.86	239.18	262.87	299.91	323.98	348.78	375.91	398.80	422.88
4"	2-7/8"	252.42						285.62	327.91	357.22	399.44	435.22	470.62	505.27	542.48	576.22
5"	3"	409.15							513.24	563.19	622.86	670.51	731.20	769.17	839.09	896.09
6"	3-1/8"	459.62							579.35	642.03	714.61	773.71	849.40	896.82	983.75	1054.75

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